パッドの材質、硬度および形状について

材　質

材質の種類はD、F、G、H、HA、J、Mの7タイプがありますが、 一般用としてはF、H、J、Mの4タイプで、それぞれ次のような特徴があります。

F･･･柔らかい硬度が中心のため、製品形状や印刷範囲に対し対応しやすく、 以前のBタイプに似ています。 ただし表面にオイルが出易くなっています。
H･･･1液、 2液の両タイプのインキに向いていますが、 硬い硬度が中心となります。仕上がり、 耐久性ともFタイプを上回ります。
M･･･2液インキ専用。 Hタイプでパッドへのインキ残りが多い場合有効です。 又、 オイルブリードが大変少ないです。
J･･･印刷速度の速い機械に適しています。（一部製作できない型番があります）

硬　度

硬さ / 材質	1	2	3	4	5	6	7	8	9	10
F	△キ	○シ	○ミ	○ブ	○ピ					
H					○シ	○シ	○シ	○シ	○シ	○シ
M					○グ	○グ	○グ	○グ	○グ	○グ
J				△レ	○レ	○レ	○レ	○レ	○レ	○レ

硬さ表示　　ゴム硬度（測定値）
3･･･････････13
5･･･････････21
7･･･････････28
9･･･････････36

小文字はゴム色
キ･････････黄色
ミ･････････緑色
ピ･････ピンク色
レ･････レンガ色
シ･････････白色
ブ･････････水色
グ････グレー色

△印は特注品

パッドの印刷有効面積

パッドの印刷可能な寸法を個々の図面右上に表示しました。
但しパッドの硬さ、印刷物形状、印刷デザインによって有効寸法は異なってきますので、参考値程度としてご利用ください。

パッド形状

形状は次の4つのグループになります。

カタログ掲載ページ （次ページに一覧）
1　円錐形････････････1P～6P・19P
2　円錐状四角形･･････6P～13P・19P・20P
3　カマボコ型･････････13P～18P
4　その他････････････18P
（19Pと20Pは新規追加のパッドになります。）

パッド掲載ページ一覧

型No.	頁
1	1
2	1
3	1
4	1
5	1
6	1
7	1
8	1
9	2
10	2
11	2
12	2
13	2
14	2
15	2
16	2
17	2
18	3
19	2
20	2
21	2
22	3
23	1
24	1
25	1
39	19
40	3
41	4
42	3
43	3
44	3
45	3
48	3
49	3
50	3
51	3
52	4
53	4
54	19

型No.	頁
56	4
57	4
59	4
60	4
68	4
69	4
72	4
73	5
74	5
76	5
77	5
78	5
80	5
81	5
82	5
83	5
84	5
88	6
90	6
91	6
92	6
93	6
~~96~~	~~6~~
101	6
102	7
103	7
104	7
105	8
106	7
107	8
108	8
109	9
110	7
111	9
112	9
113	9
114	9
115	10

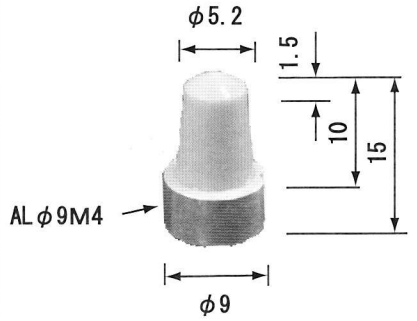
型No.	頁
116	11
117	11
118	12
119	9
120	10
121	8
122	7
123	7
124	8
125	7
127	7
129	14
130	8
132	8
133	9
135	9
136	9
137	9
140	18
141	15
142	11
143	10
144	14
145	10
146	11
147	10
148	10
149	18
150	17
151	11
152	11
153	15
154	11
155	15
156	17
157	11
158	18
159	18

型No.	頁
160	12
161	14
162	12
163	12
164	15
165	16
166	12
168	17
169	13
170	12
171	12
172	13
173	17
174	15
175	16
177	15
178	14
179	17
180	16
181	13
182	13
183	14
184	14
185	15
186	16
187	15
188	16
189	15
190	16
192	17
193	17
195	13
196	18
197	12
199	13
301	13
302	14

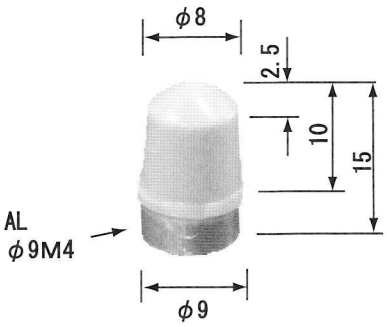
型No.	頁
303	14
308	16
309	16
310	18
311	17
351	12
352	13
353	11
354	11
355	13
356	11
357	12
358	12
359	6
360	7
361	8
362	11
363	9
364	13
365	8
366	10
367	7
368	8
369	6
370	19
371	19
372	20
373	20
374	20
375	19
376	20
377	19
379	19
380	20
381	19
382	19
383	19
384	19

型No.	頁
T-1	12
T-3	4
T-7	10
T-13	10
T-15	17
T-21	14
T-22	8
T-44	9
T-46	14
T-62	5
T-67	14
T-70	14
T-78	6
T-84	10
T-86	10
T-107	20
T-115	20
VT-1	16
VT-10	17
VT-11	17
VT-13	18
VT-14	18
VT-16	18
TVT040	15
TVT041	15
FU-1	15
FU-2	16
FU-4	16
PMR47	3
PMR60	5

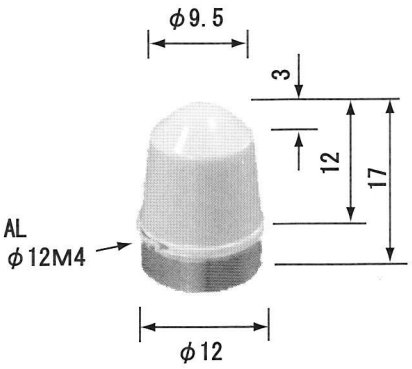
No.3 φ5



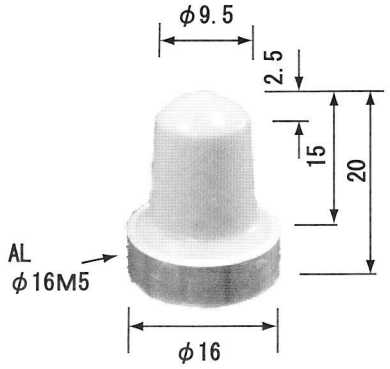
No.25 φ7.5



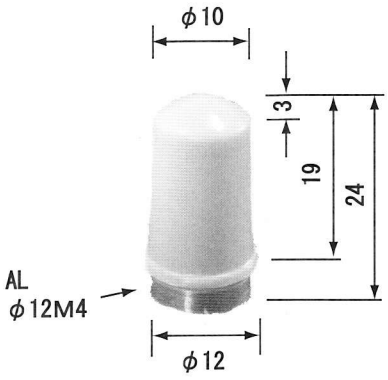
No.24 φ8.5



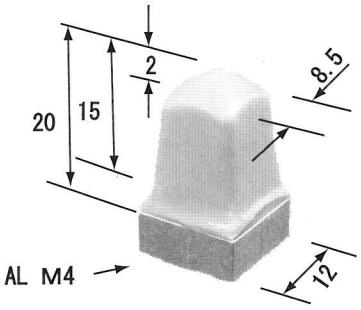
No.5 φ9



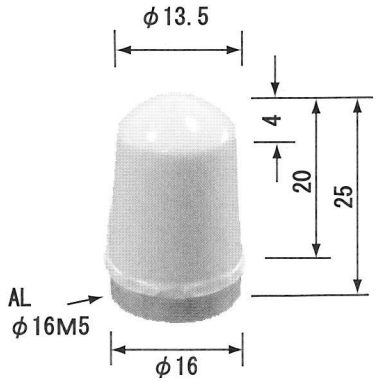
No.2 φ10



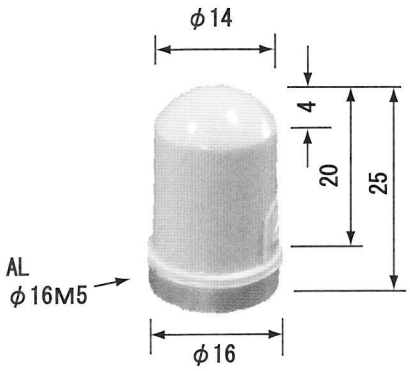
No.6 φ8



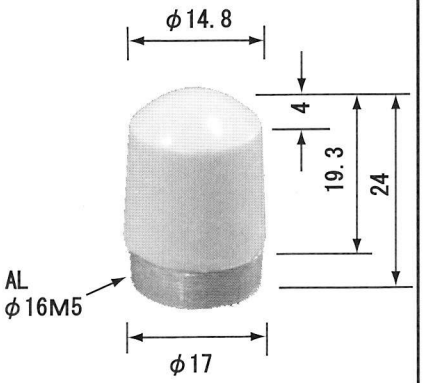
No.8 φ13



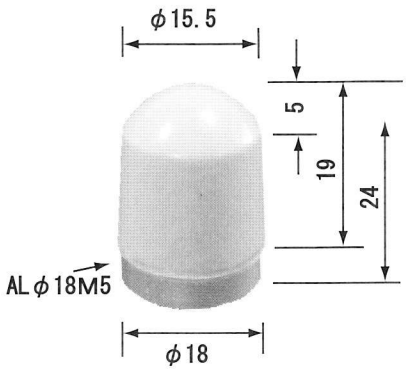
No.23 φ13



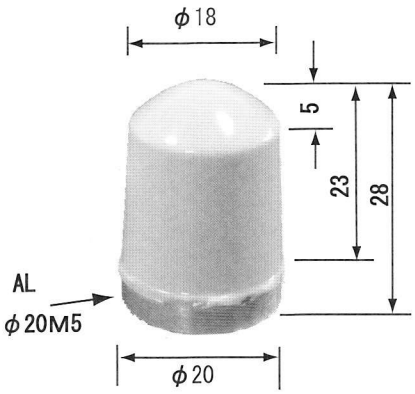
No.1 φ14



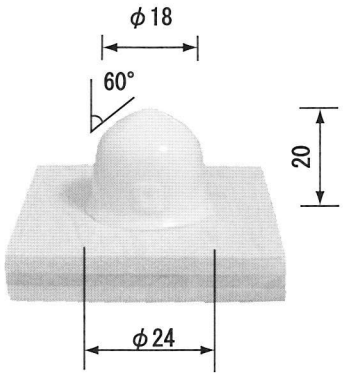
No.7 φ15



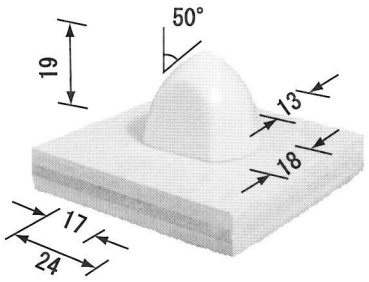
No.4 φ17



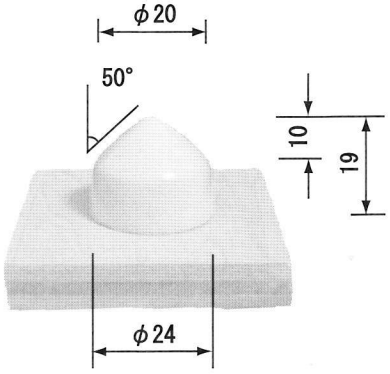
No.9 φ16



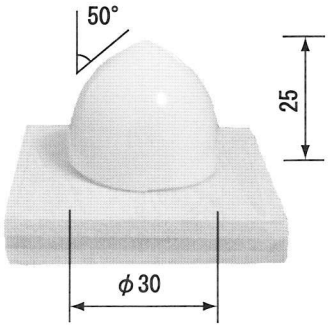
No.10 12×14



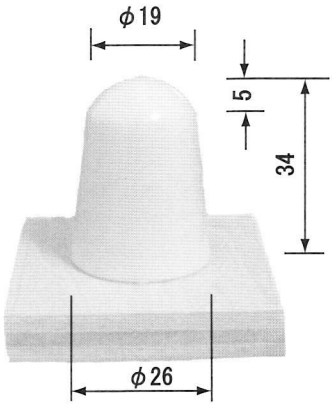
No.11 φ16



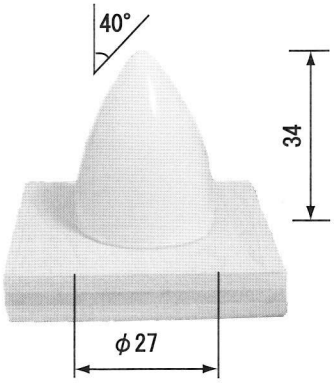
No.12 φ20



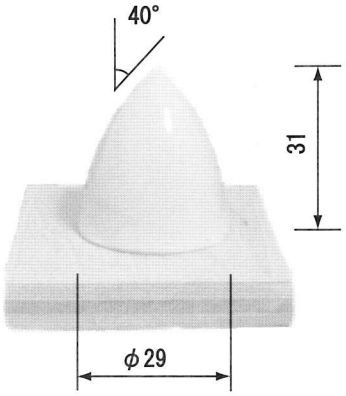
No.13 φ18



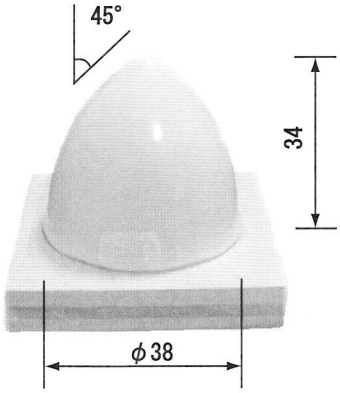
No.14 φ16



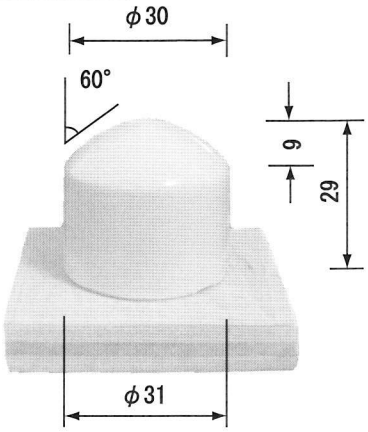
No.20 φ18



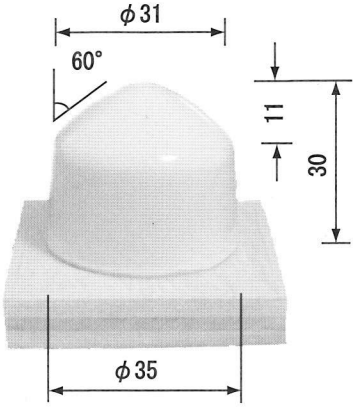
No.21 φ22



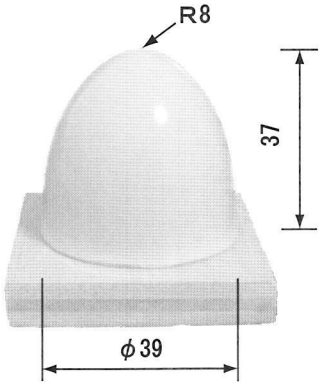
No.19 φ25



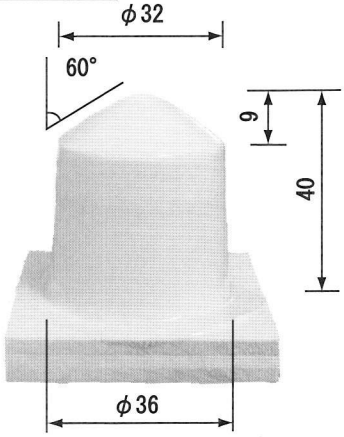
No.15 φ26



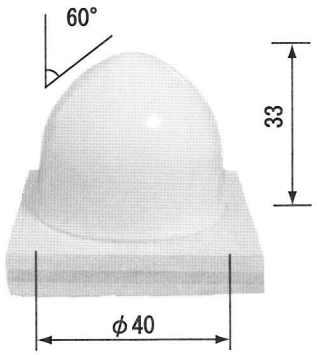
No.16 φ26



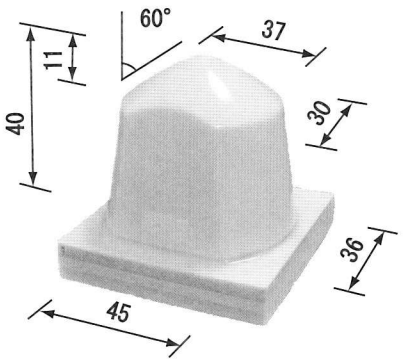
No.17 φ28



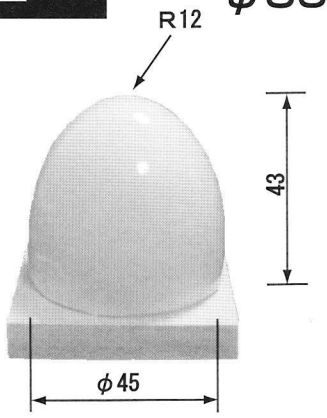
No.18 φ30



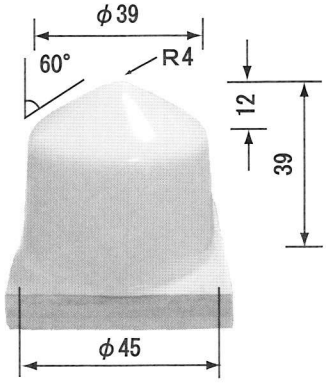
No.22 φ28



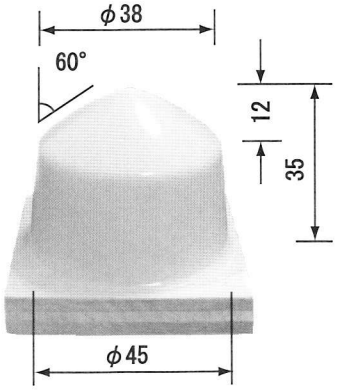
No.42 φ35



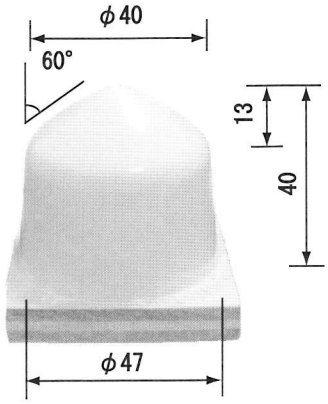
No.43 φ35



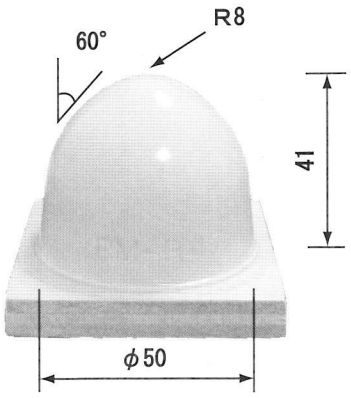
No.44 φ34



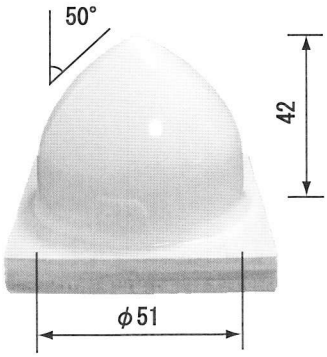
No.45 φ36



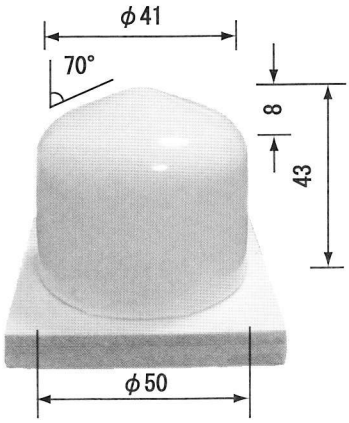
PMR-47 φ38



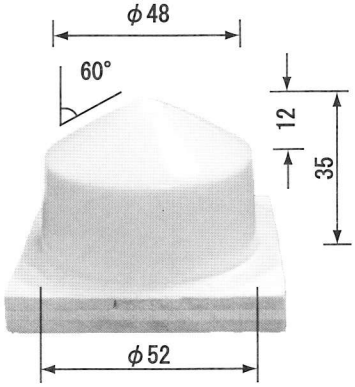
No.49 φ36



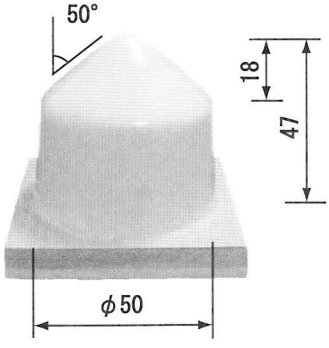
No.50 φ38



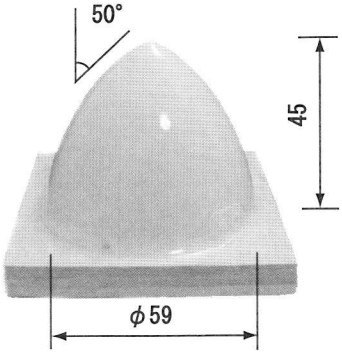
No.48 φ40



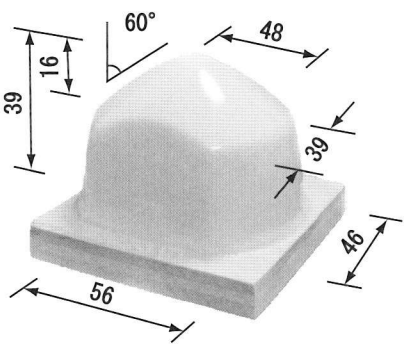
No.51 φ38



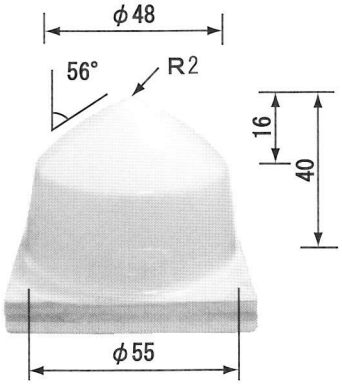
No.40 φ40



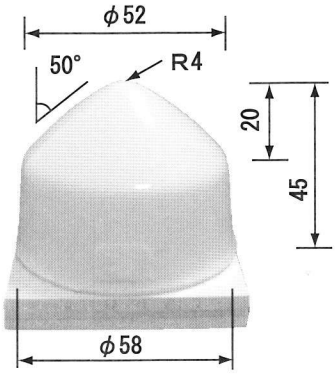
No.41 φ39



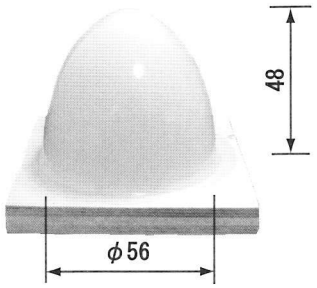
No.56 φ40



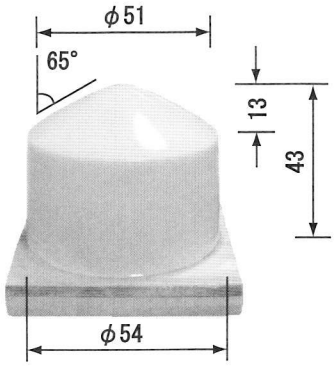
No.57 φ42



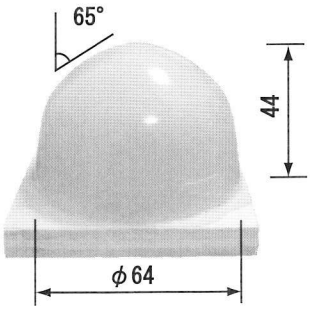
No.53 φ42



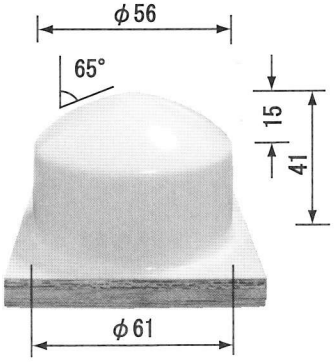
No.52 φ46



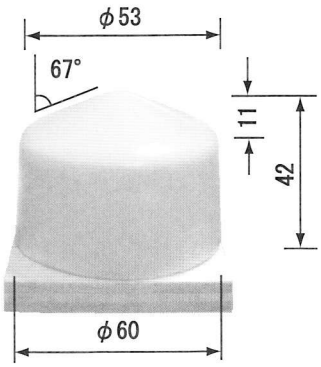
T-3 φ45



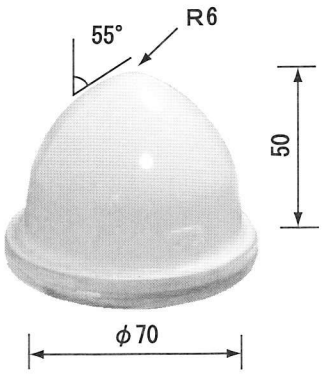
No.59 φ50



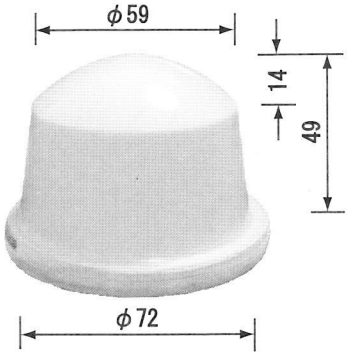
No.60 φ48



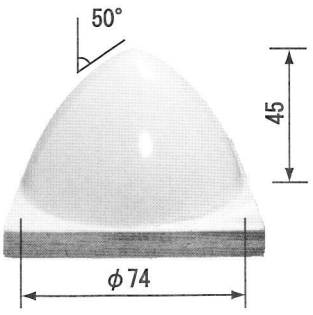
No.68 φ45



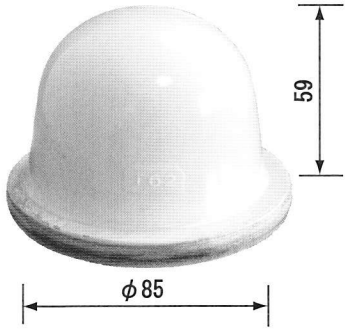
No.69 φ55



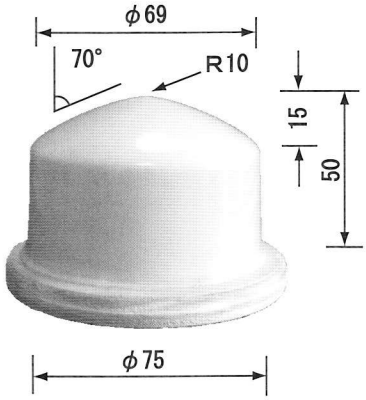
No.72 φ45



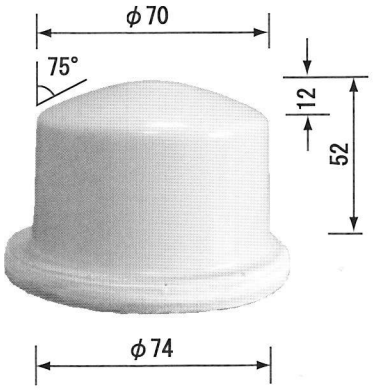
T-62 φ60



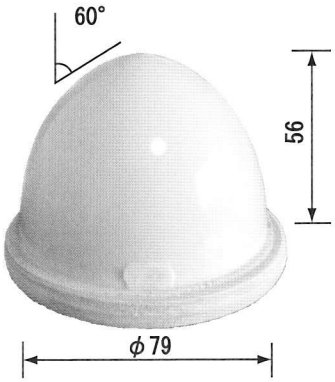
PMR-60 φ60



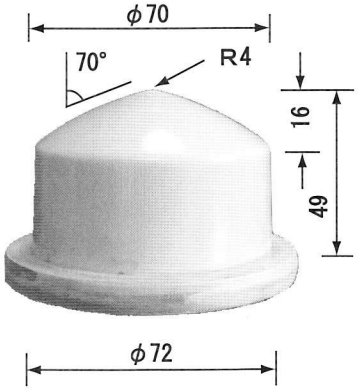
No.73 φ60



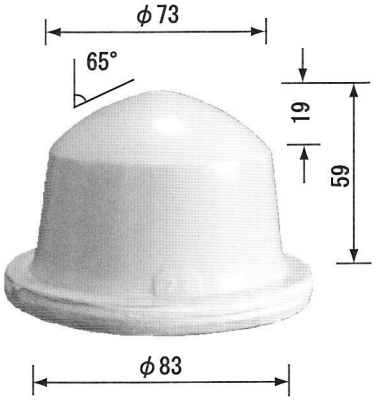
No.74 φ50



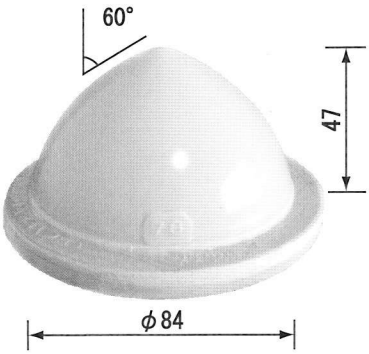
No.76 φ60



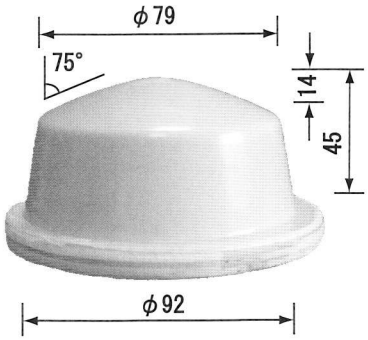
No.77 φ68



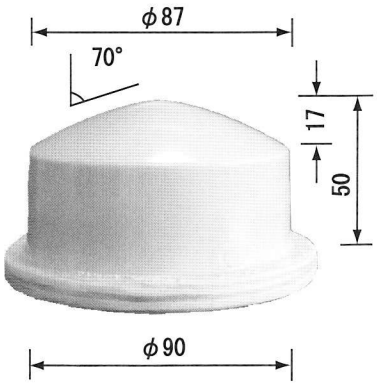
No.78 φ54



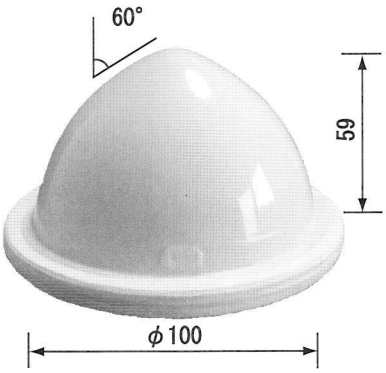
No.80 φ65



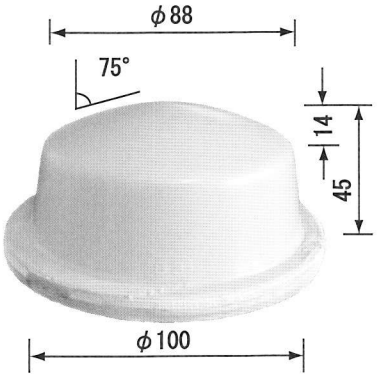
No.81 φ70



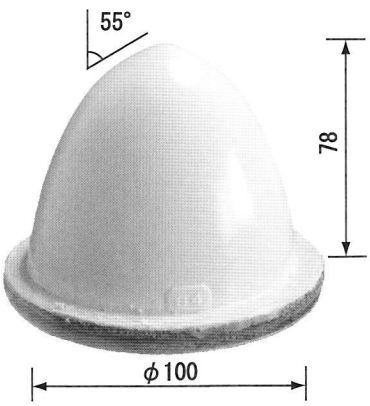
No.82 φ60



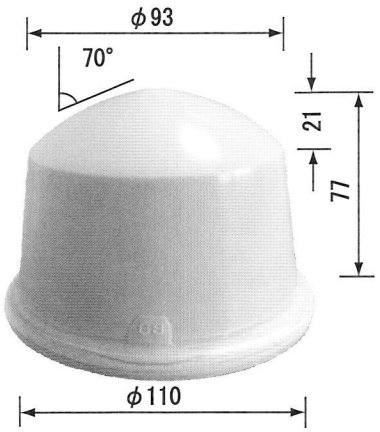
No.83 φ75



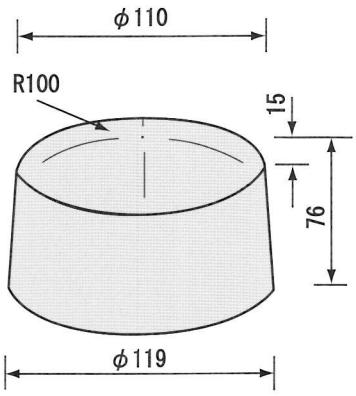
No.84 φ60



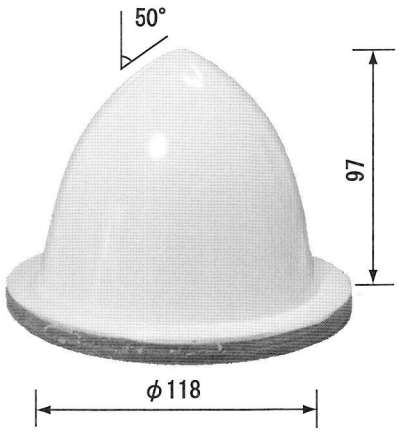
No.88 φ85



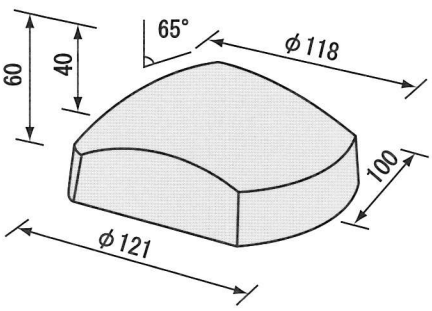
No.90 φ90



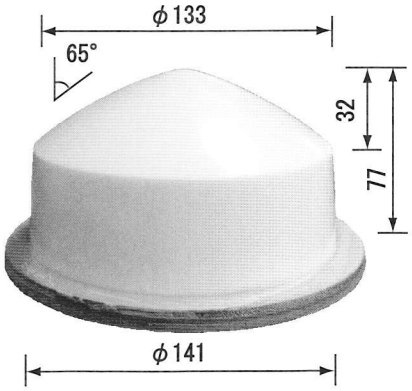
No.91 φ55



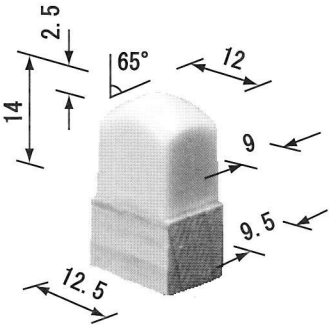
No.92 φ70



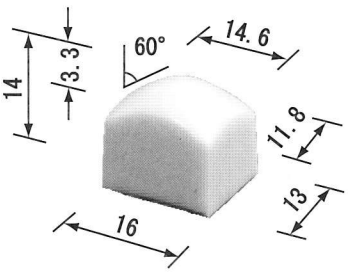
No.93 φ120



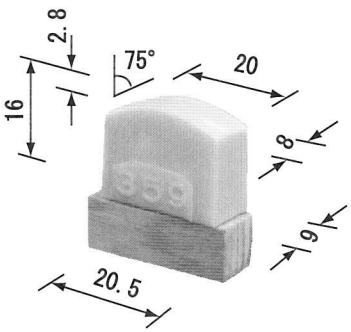
No.369 11×8



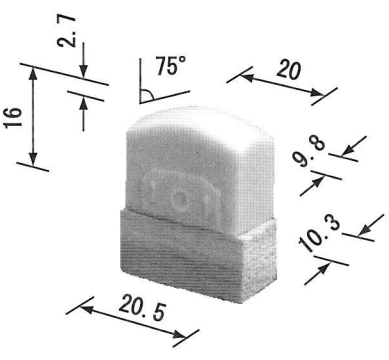
T-78 14×11



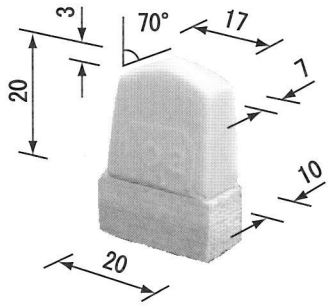
No.359 19×8



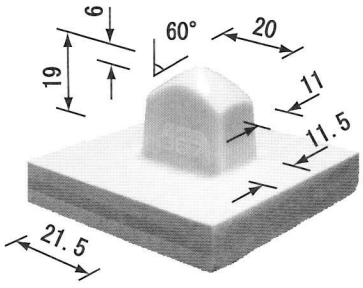
No.101 19×9.5



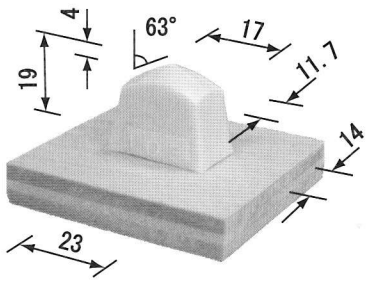
No.102 14×7



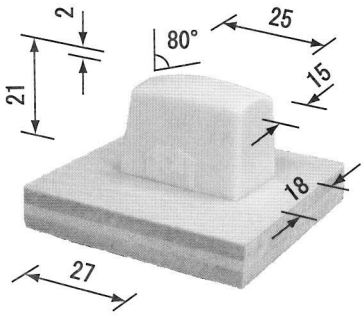
No.367 16×10



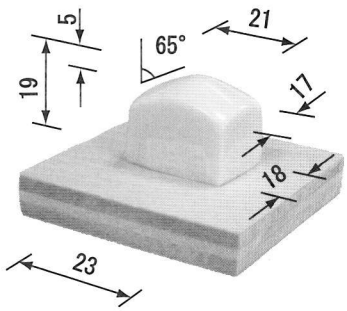
No.103 14×10



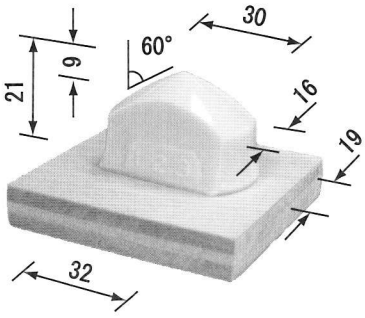
No.104 23×13



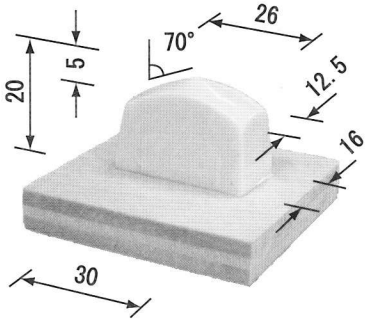
No.122 18×15



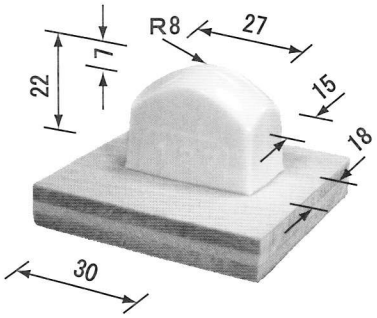
No.123 20×14



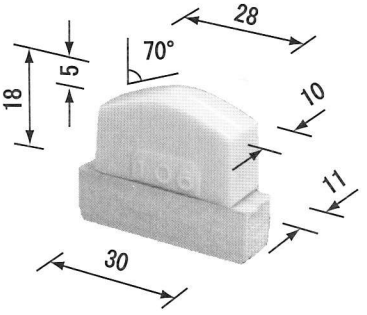
No.125 22×12



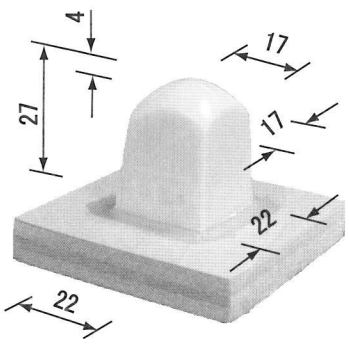
No.127 23×14



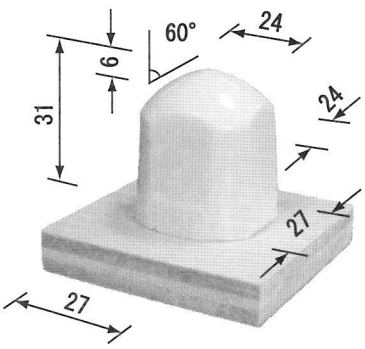
No.106 25×10



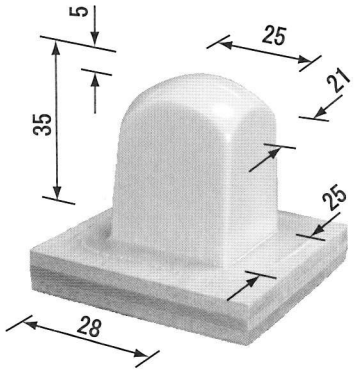
No.110 φ15



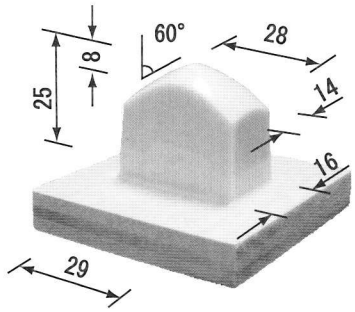
No.360 φ22



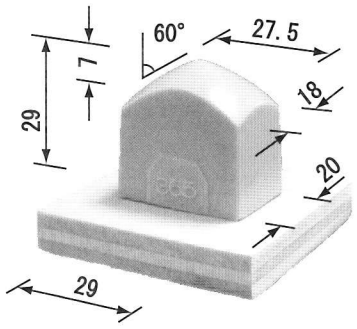
No.124 22×19



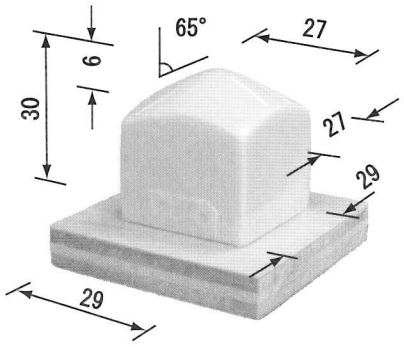
No.368 22×12



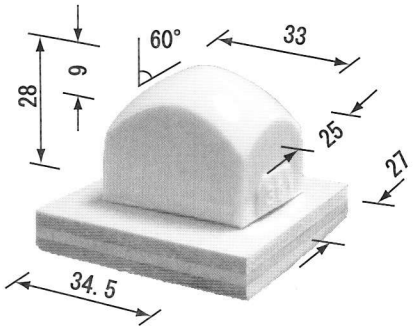
No.365 24×16



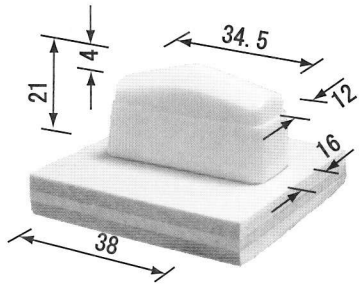
No.130 φ25



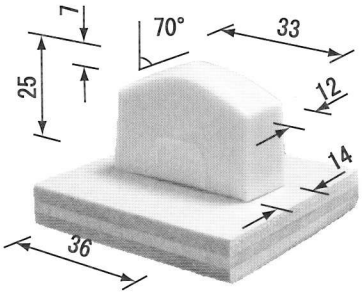
No.361 26×20



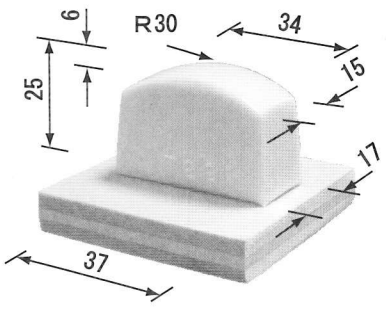
No.121 34×12



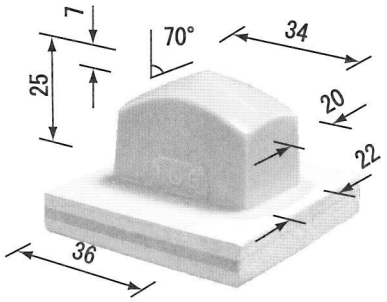
No.107 30×11



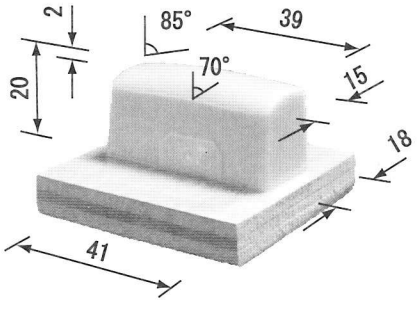
T-22 30×14



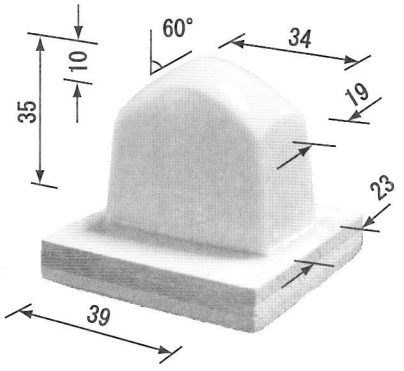
No.108 30×18



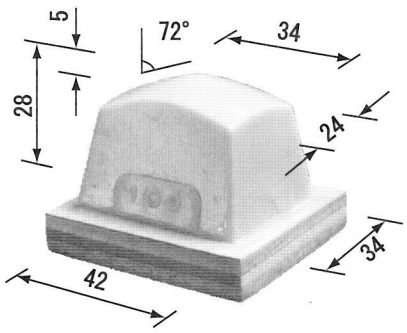
No.105 37×13



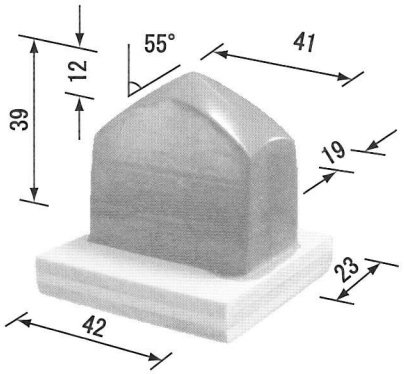
No.132 28×17



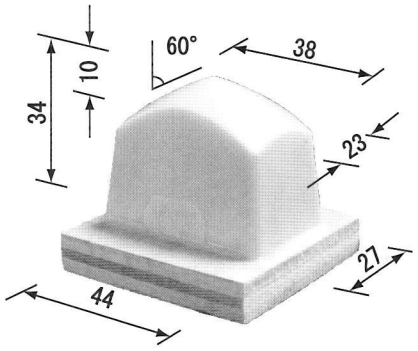
No.109 32×23



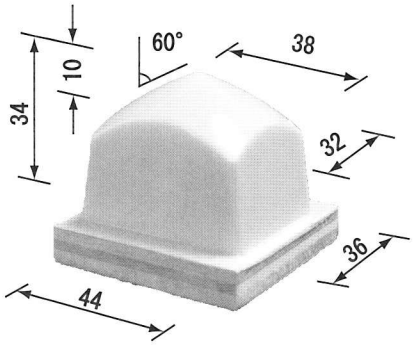
No.363 28×17



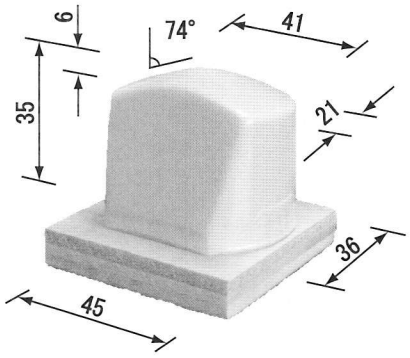
No.111 32×21



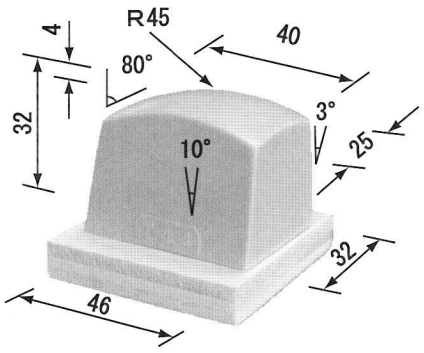
No.112 32×30



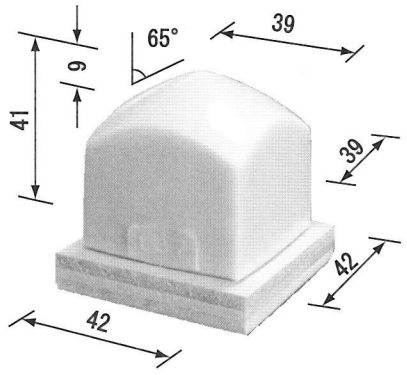
No.133 36×20



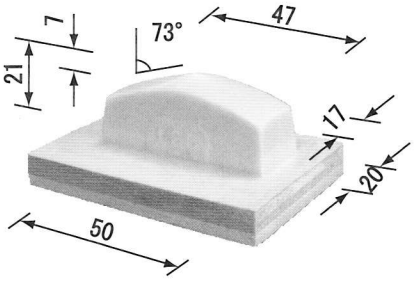
T-44 36×24



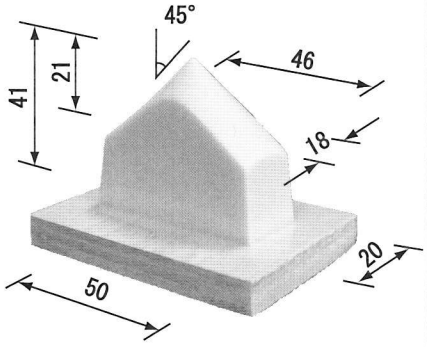
No.137 φ37



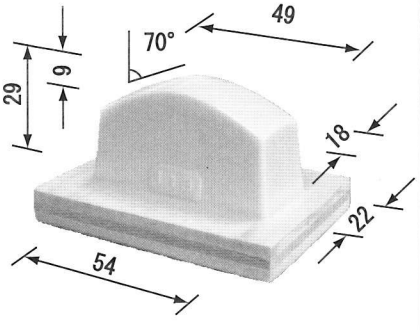
No.135 44×16



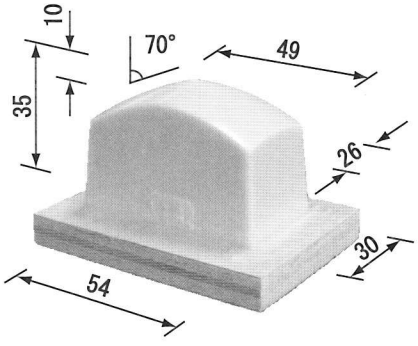
No.136 26×16



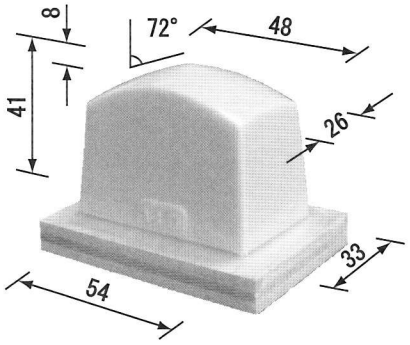
No.113 42×16



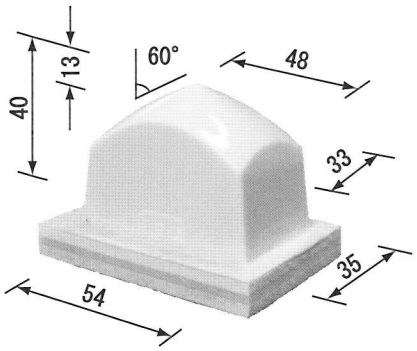
No.114 42×24



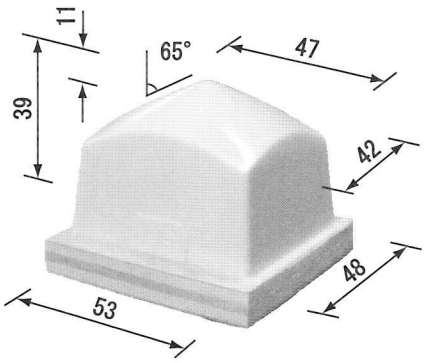
No.119 47×24



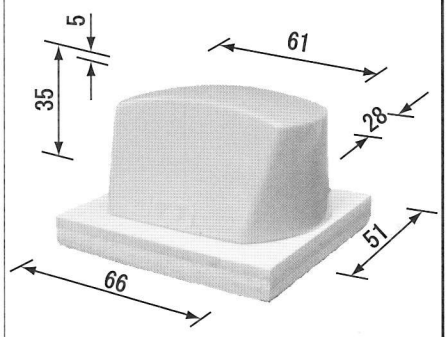
No.120 40×30



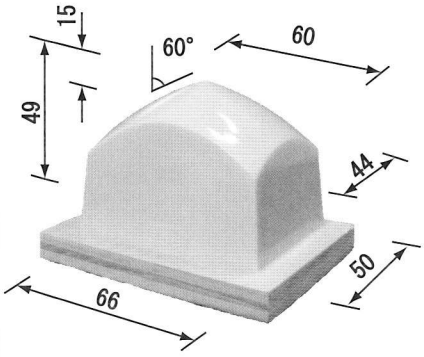
No.115 40×36



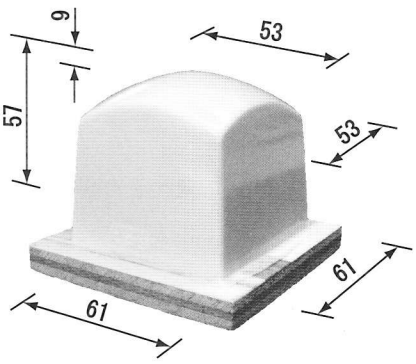
T-7 50×26



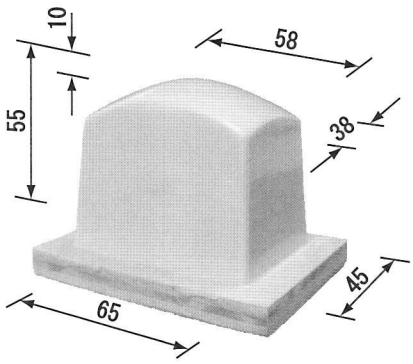
No.366 45×35



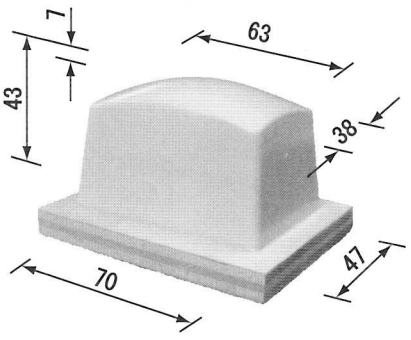
No.143 φ50



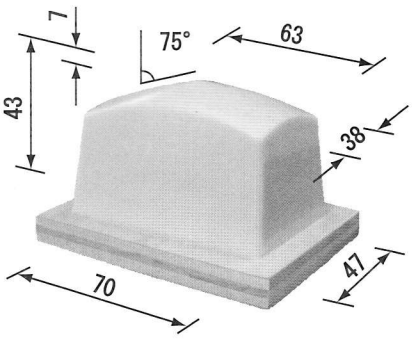
No.145 50×33



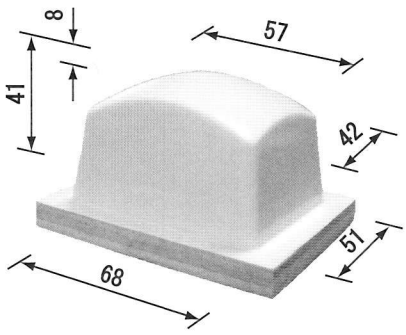
T-84 55×35



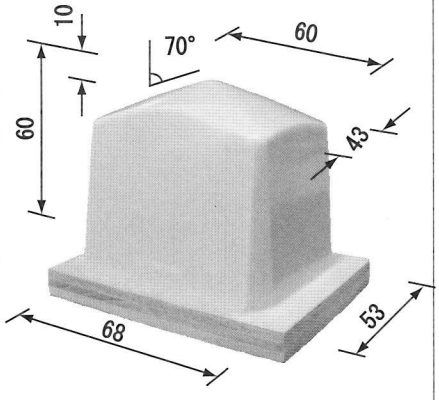
T-86 55×35



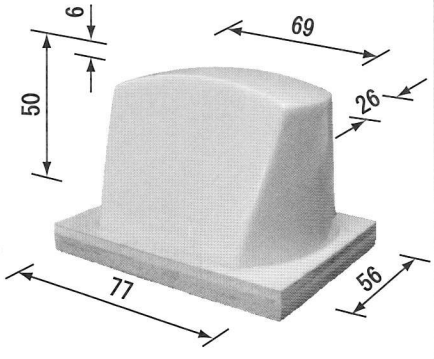
No.148 50×36



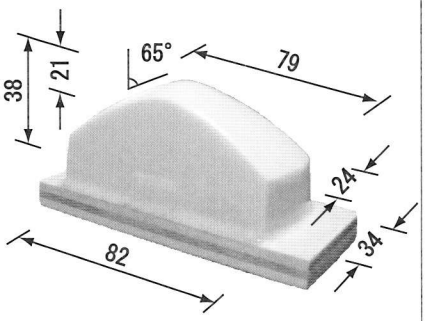
No.147 55×40



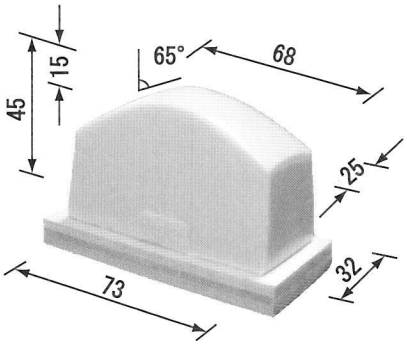
T-13 60×25



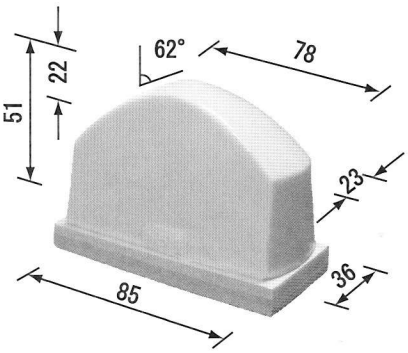
No.157 50×22



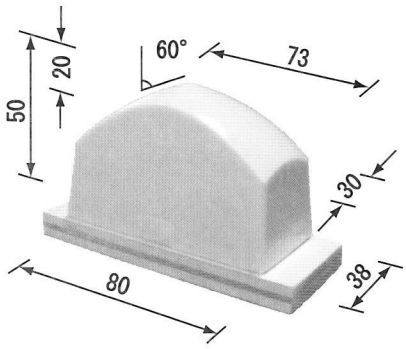
No.152 52×22



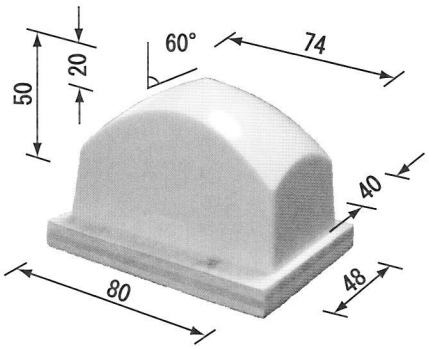
No.151 55×18



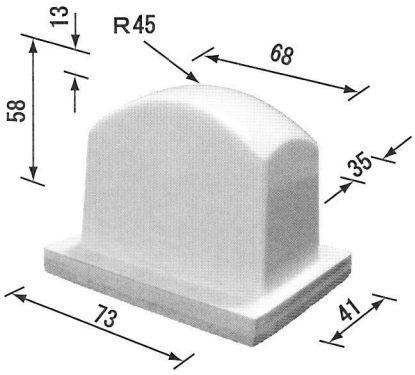
No.116 60×28



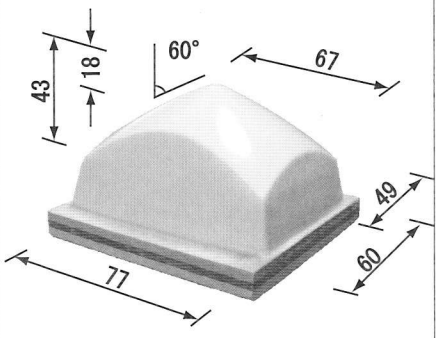
No.117 58×34



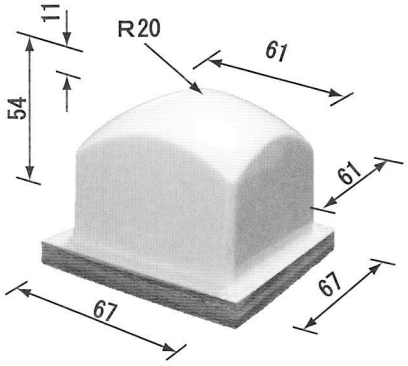
No.154 60×32



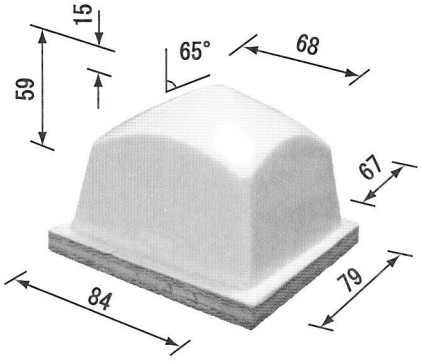
No.142 52×40



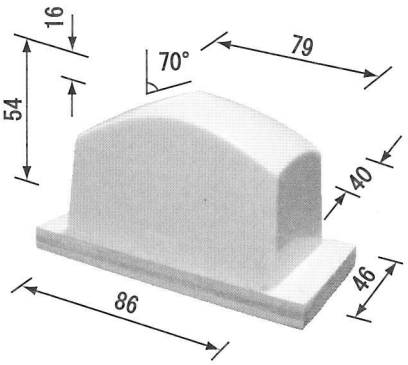
No.146 φ56



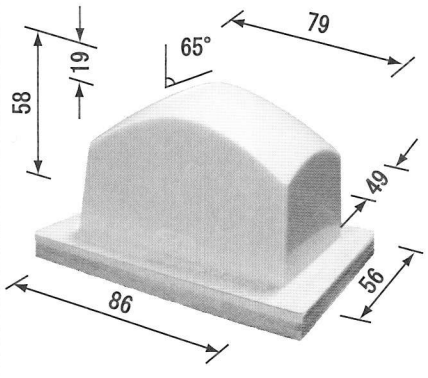
No.353 φ60



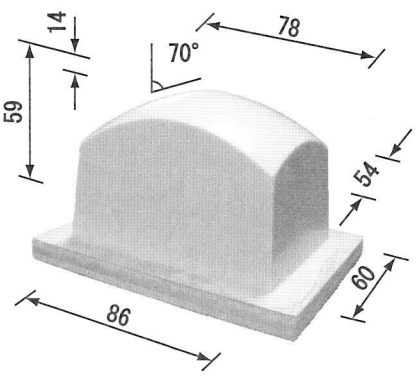
No.354 68×36



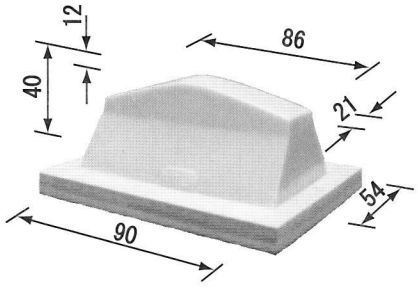
No.356 66×43



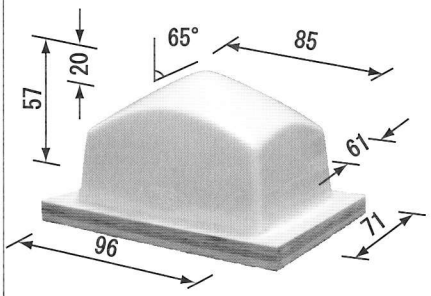
No.362 68×48



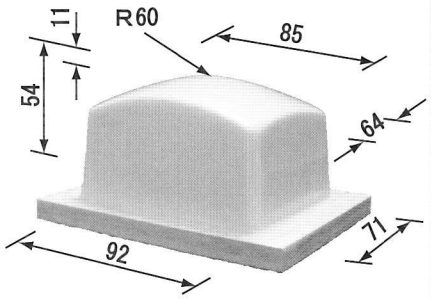
No.118 80×20



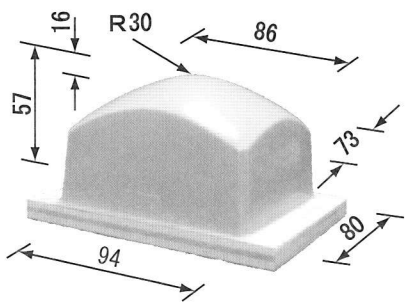
No.160 60×45



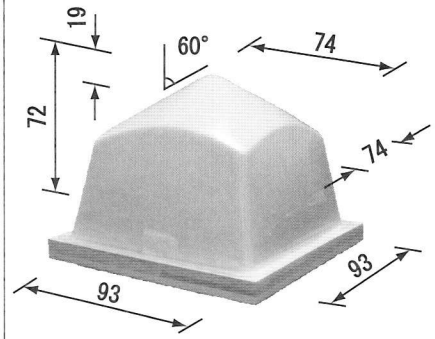
No.162 75×55



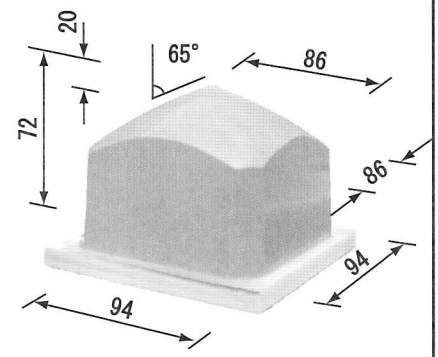
No.163 70×60



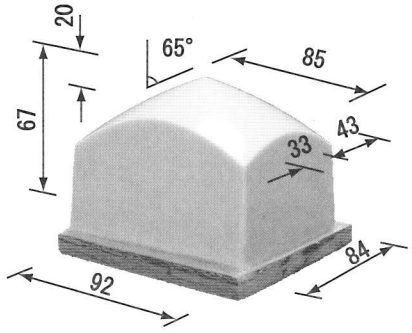
No.351 φ65



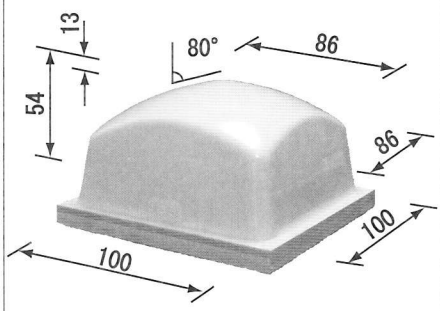
No.357 φ72



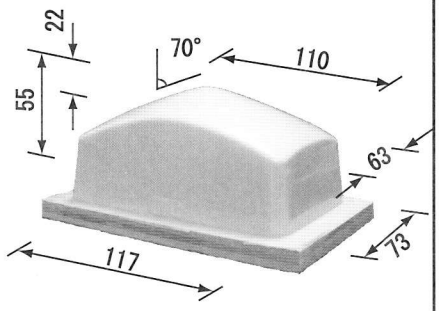
No.358 75×67



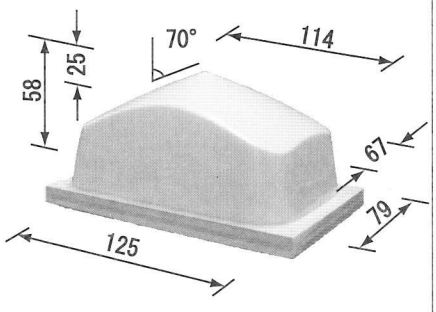
No.166 φ70



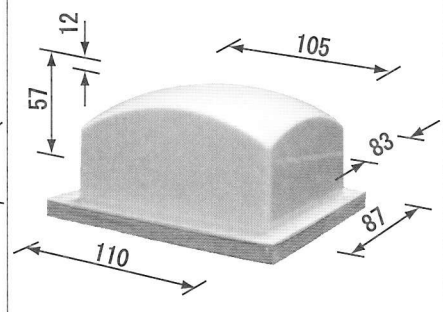
No.170 75×55



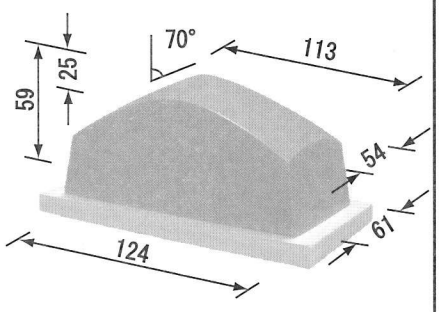
No.171 75×60



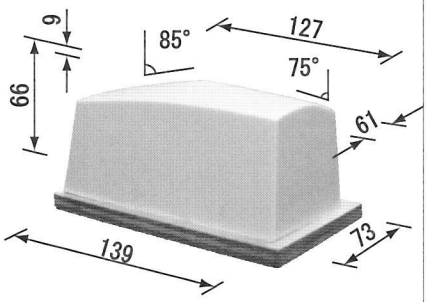
T-1 90×75



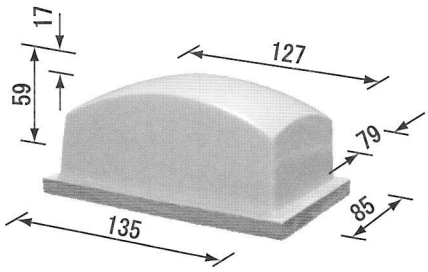
No.197 85×45



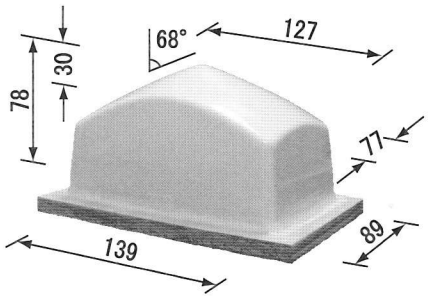
No.364 110×50



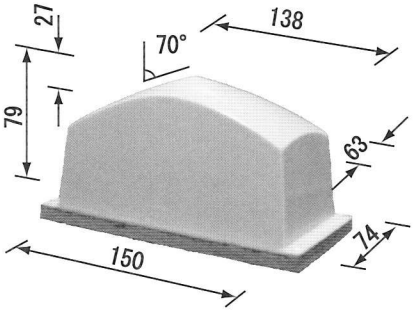
No.172 100×70



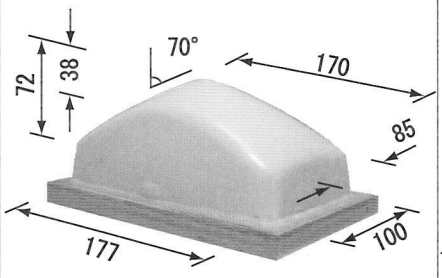
No.169 95×55



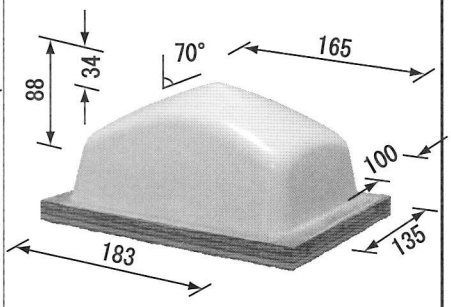
No.355 115×55



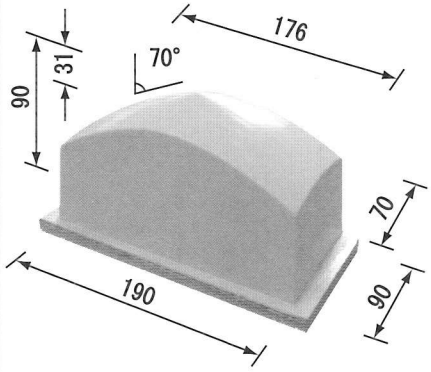
No.352 110×60



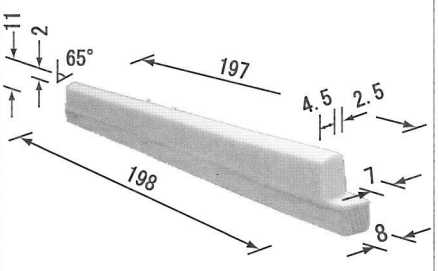
No.195 120×90



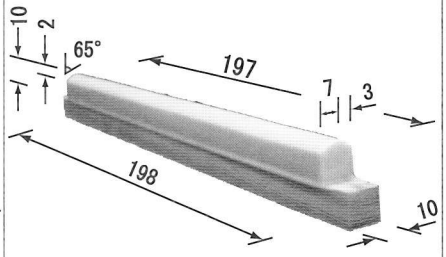
No.199 140×65



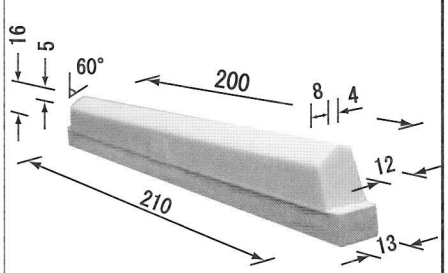
No.181 190×7



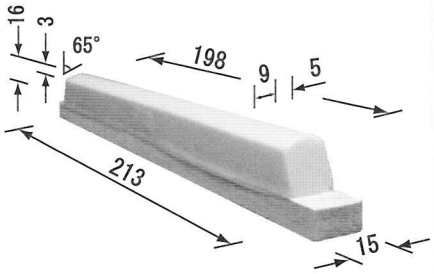
No.182 190×10



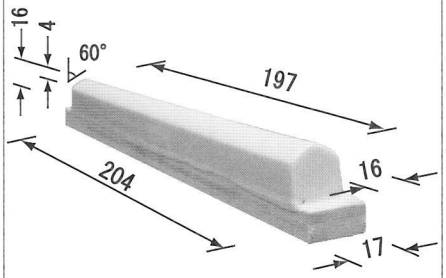
No.301 190×11



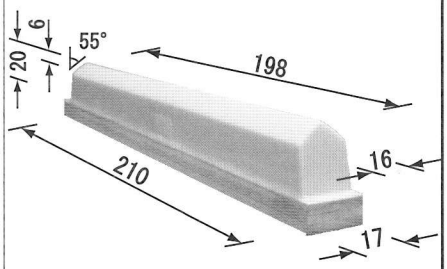
No.178 190×14



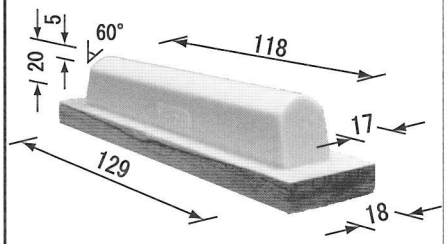
No.183 190×14



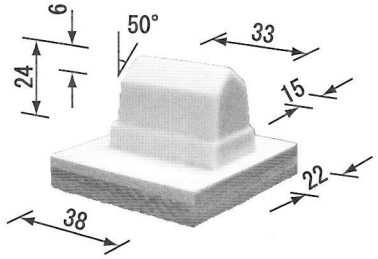
No.302 190×14



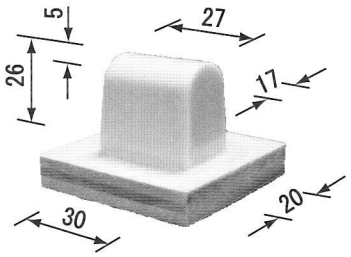
T-70 105×17



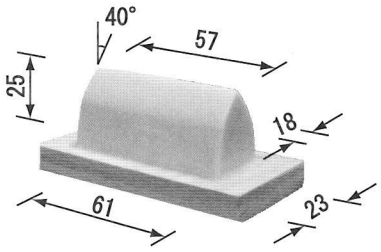
No.129 30×12



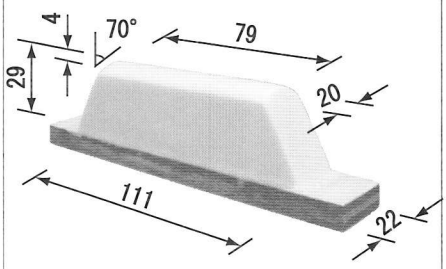
T-21 25×12



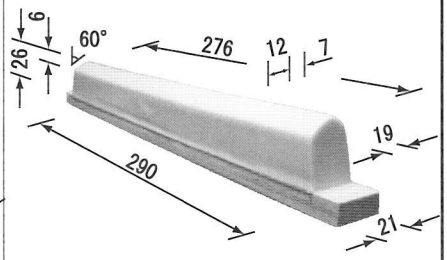
No.144 50×10



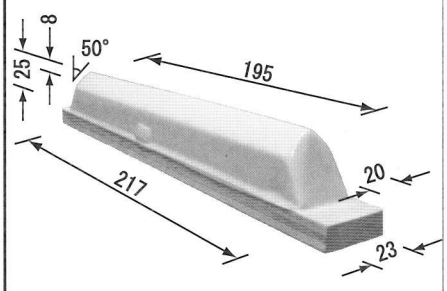
No.161 70×18



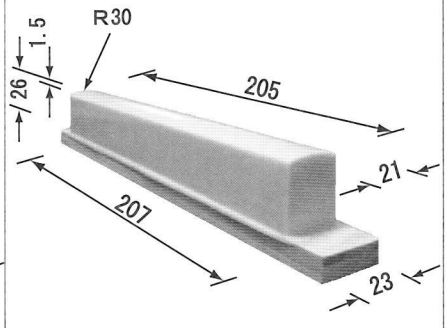
No.184 260×17



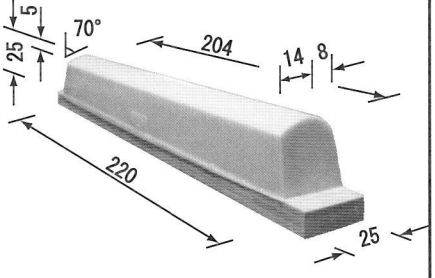
No.303 180×40



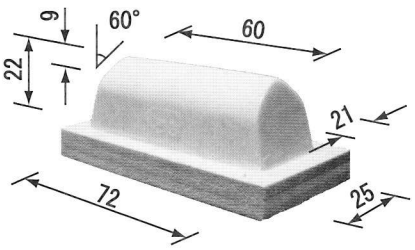
T-46 200×20



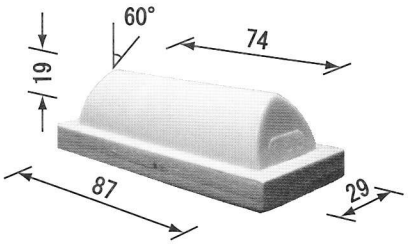
T-67 190×18



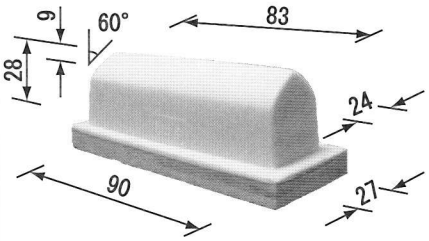
No.153 50×17



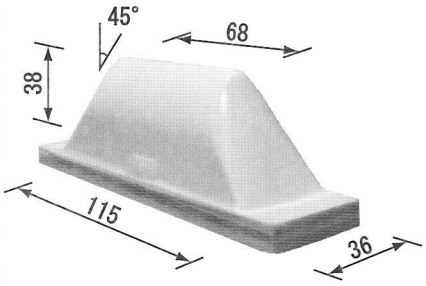
No.155 60×14



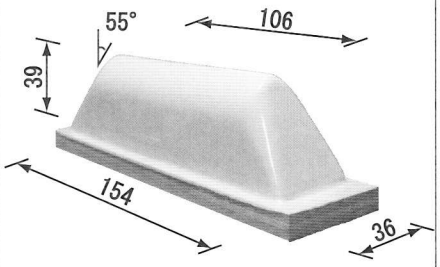
No.164 70×20



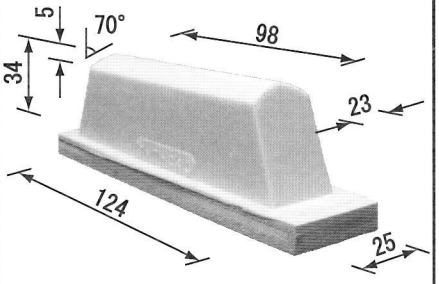
No.141 50×16



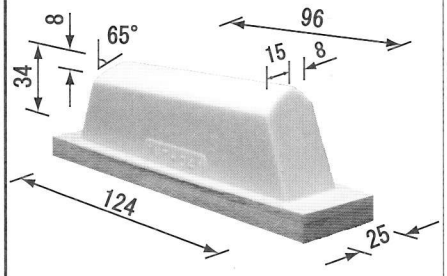
No.174 80×18



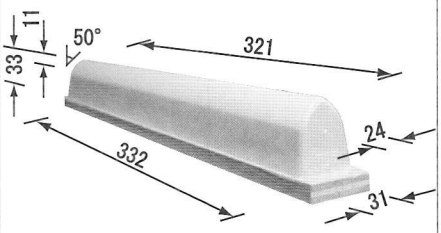
TVT-040 85×20



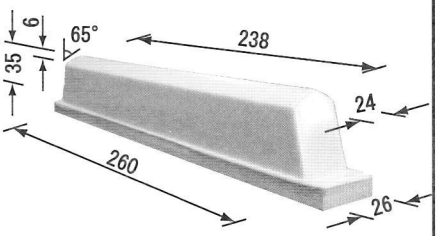
TVT-041 85×20



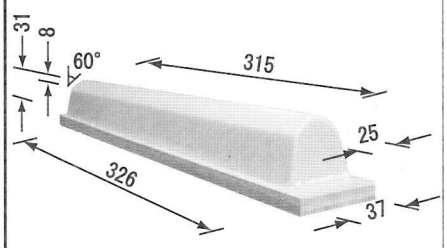
No.187 290×20



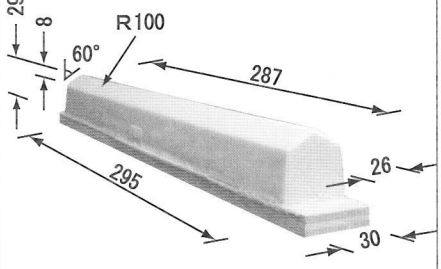
FU-1 220×22



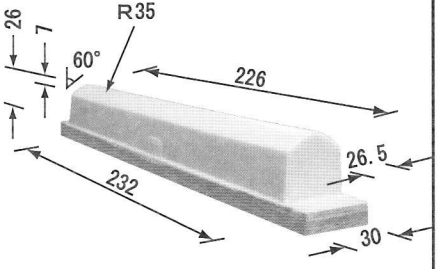
No.185 290×22



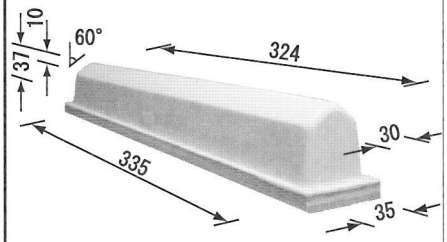
No.189 260×23



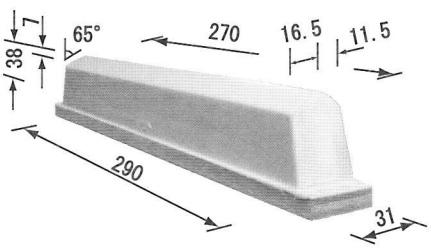
No.177 200×23



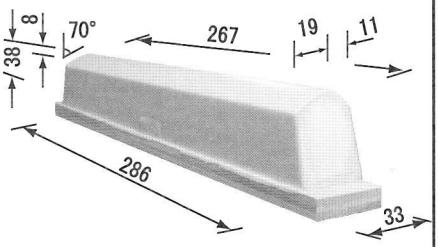
No.186 290×25



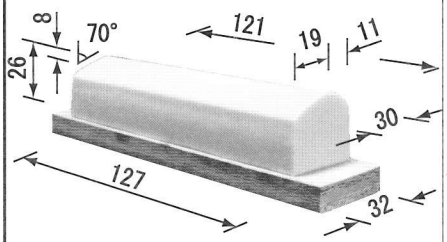
FU-4 240×24



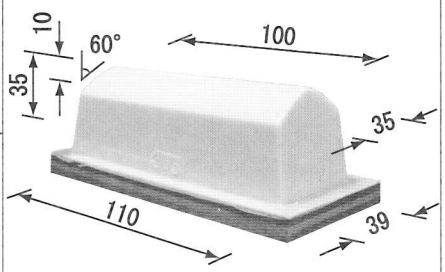
FU-2 240×26



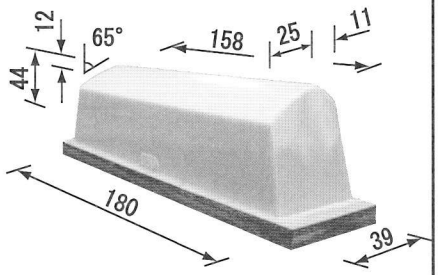
No.165 110×25



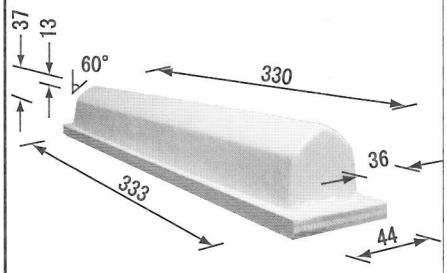
No.308 90×28



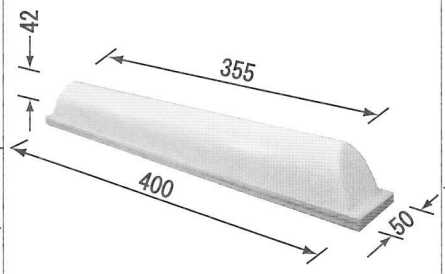
No.309 140×30



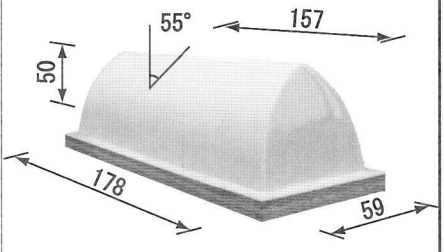
No.188 290×32



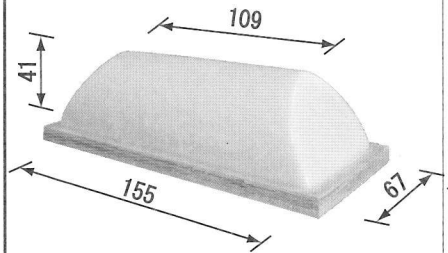
No.190 330×25



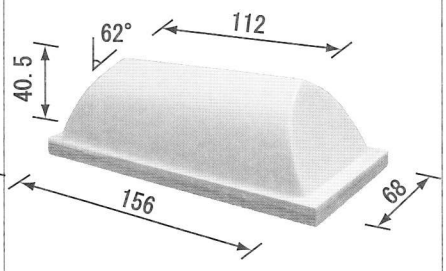
No.180 130×30



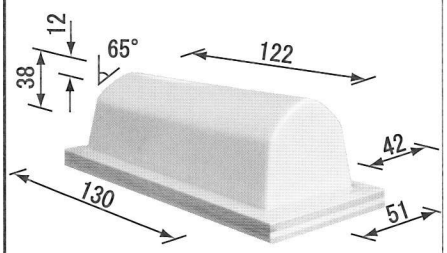
No.175 70×30



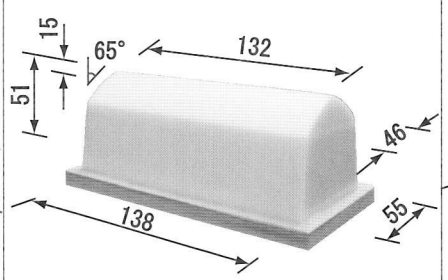
VT-1 70×30



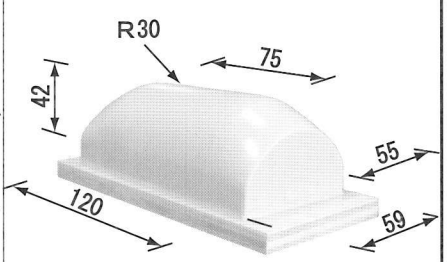
T-15 95×35



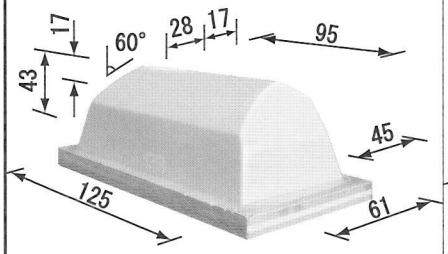
No.173 100×40



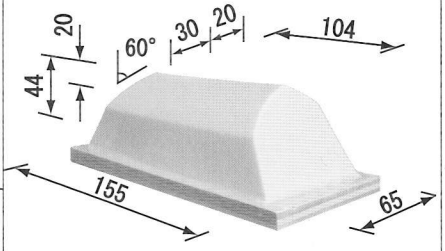
No.168 60×30



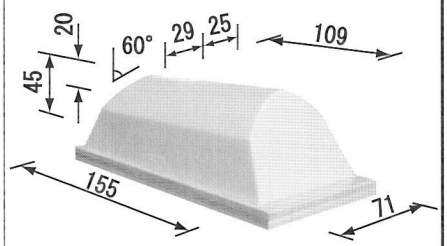
No.150 80×35



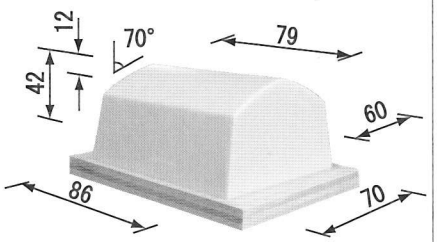
VT-11 85×38



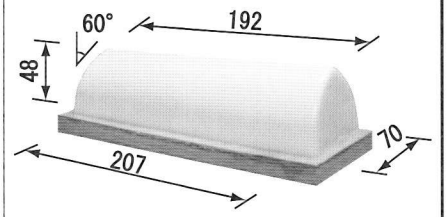
VT-10 88×41



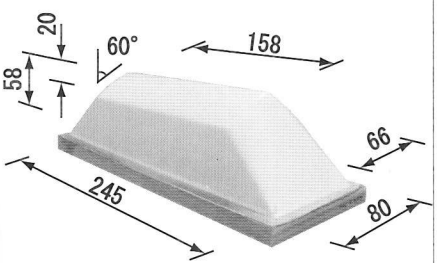
No.156 60×45



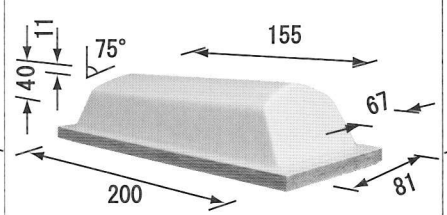
No.193 150×40



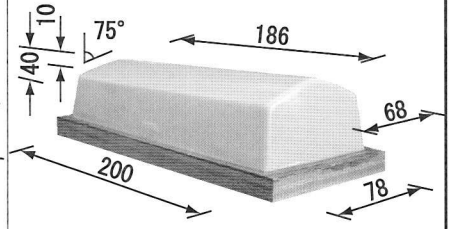
No.311 120×50



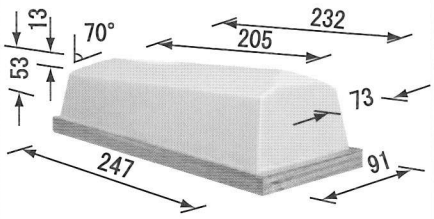
No.179 120×50



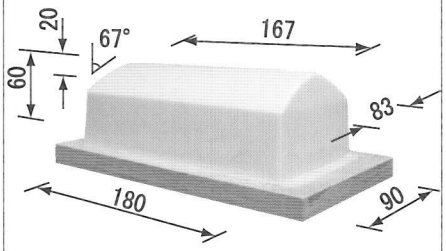
No.192 150×50



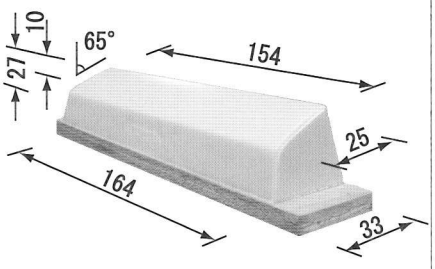
No.196 190×60



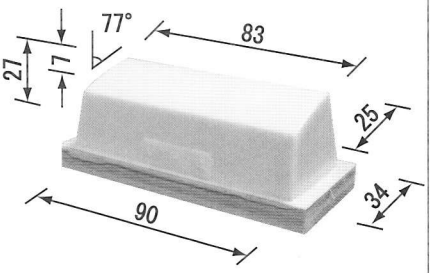
No.310 130×65



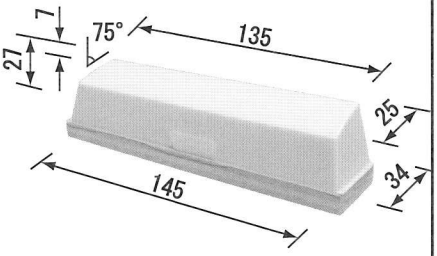
VT-13 120×20



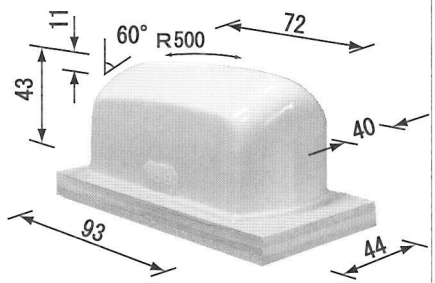
VT-14 60×20



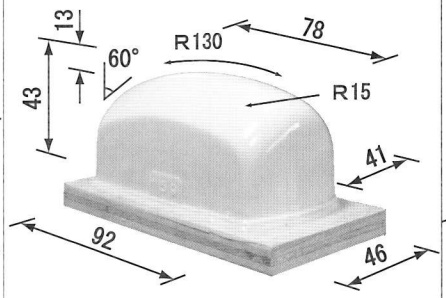
VT-16 100×20



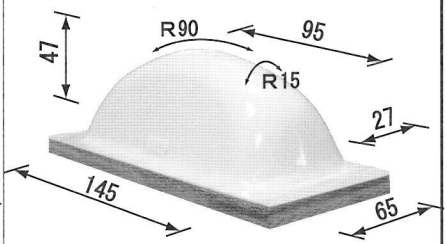
No.158 50×25



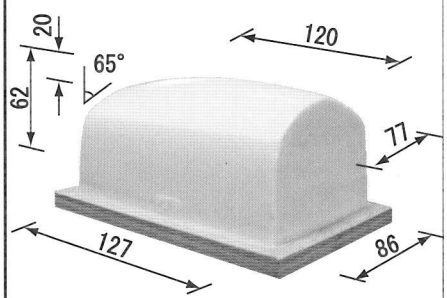
No.159 50×20



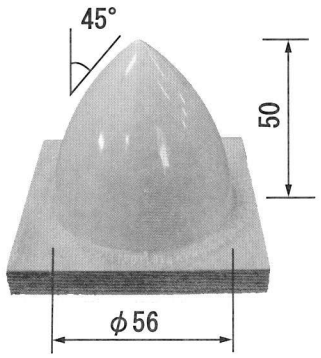
No.140 60×20



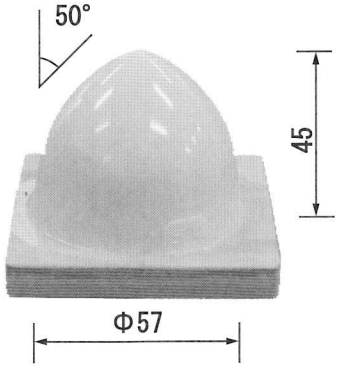
No.149 90×55



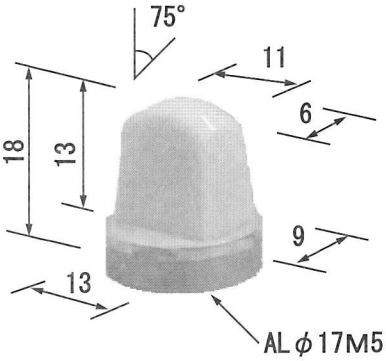
No.39 φ30



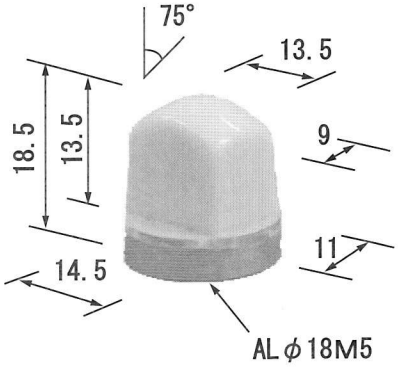
No.54 φ40



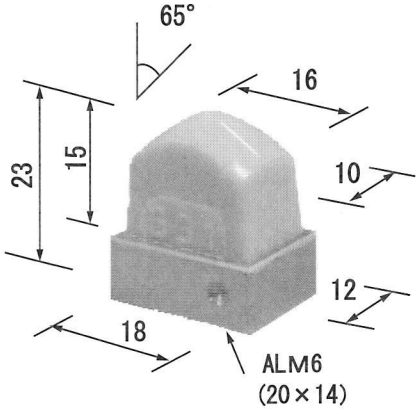
No.384 10×7



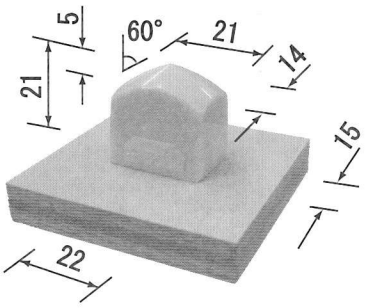
No.383 12×9



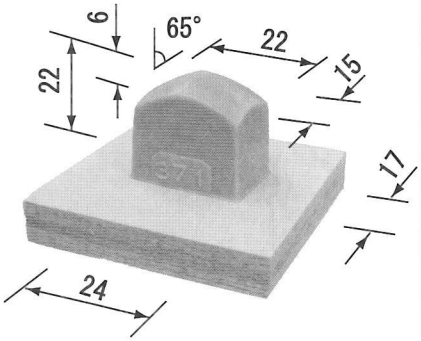
No.381 14×10



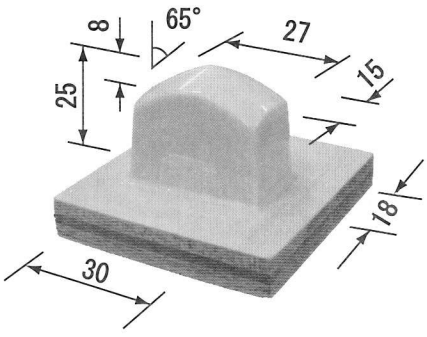
No.370 17×12



No.371 18×13



No.377 23×13



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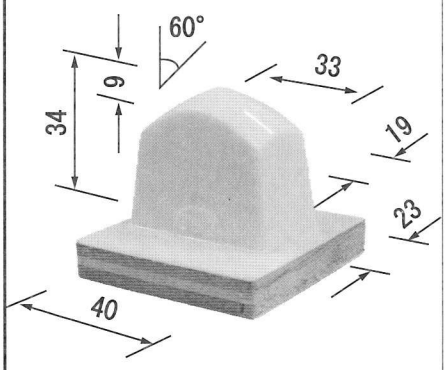
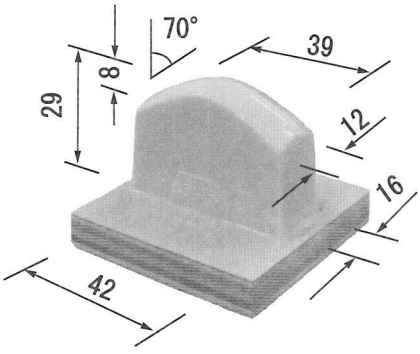
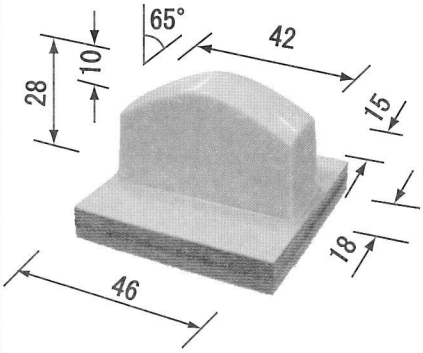


No.379 30×10



No.375 37×13



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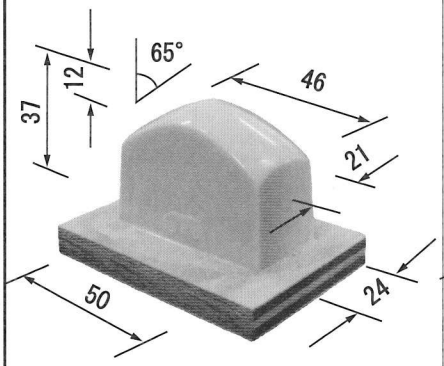
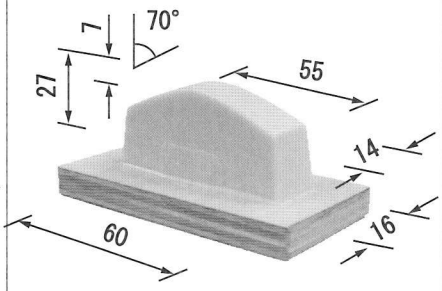
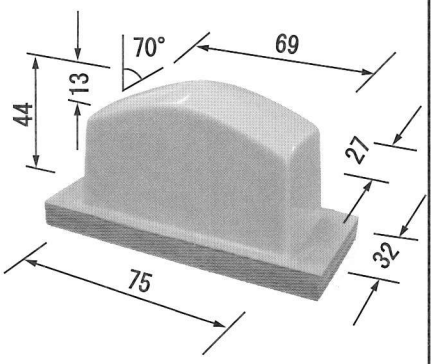


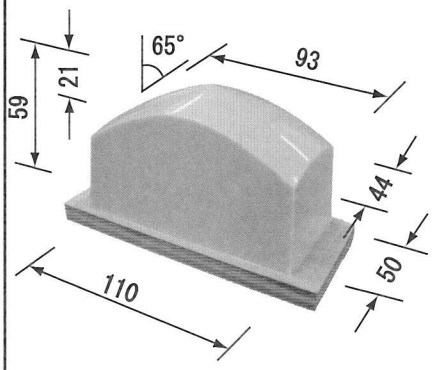
T-115 45×13



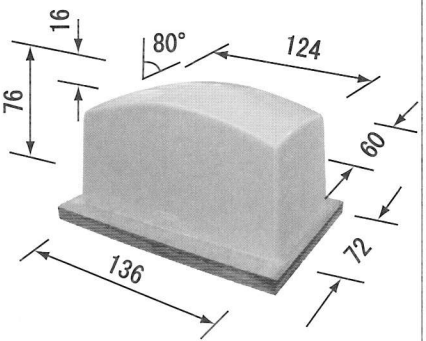
T-107 52×24



No.376 65×35



No.373 100×50



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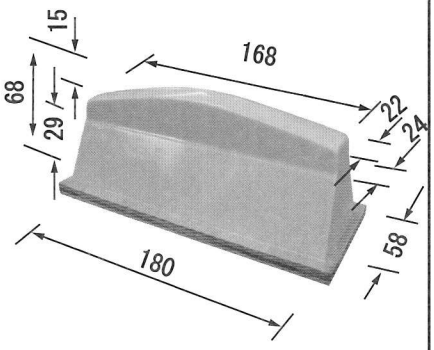
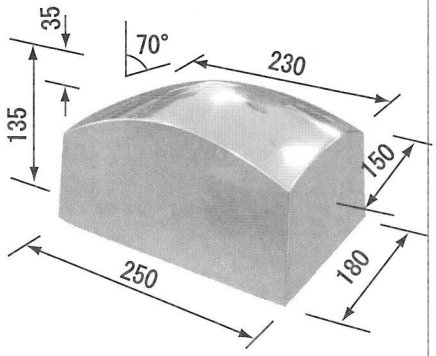
No.374 190×130